



ELECTRICAL MOTOR REPAIR COMPANY

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Special Instructions for # 10 Coupler

The #10 Coupler uses a (3030) larger Taper-loc Bushing that requires a higher torque than the 2517

NOTE

- 1)DON'T PINCH THE POLYDISC MAKE GAP 1.5" OR LARGER
- 2)PROPERLY TIGHTEN TAPER-LOCK TO SHAFT
 - a)TORQUE ALLEN SCREWS TO 65 FOOT POUNDS, SEAT TAPER IN COUPLING WITH A BLOW FORM A DRIFT PUNCH, RETORQUE TO 65 FOOT POUNDS.

IMPERIAL
ELECTRIC



Westinghouse

LS LEROY
SOMER

IMO

IMO Pump Division